

Kemet Diaflex Discs

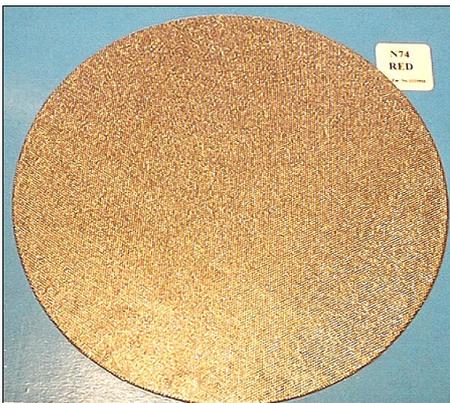
Kemet Diaflex Flexible material combines the long life and aggressive cutting action of diamond with the flexibility of cloth, suitable for initial grinding of metallurgical specimens and the smoothing prior to polishing.

Diaflex is available in a wide range of grit sizes, and can be supplied with **plain** or **self-adhesive** backing. For optimum results, water is recommended as the lubricant.

In addition to quoted disc sizes, Diaflex is available to special order in other disc diameters and also in square format.

Supplied in unit of 1 disc

Product			Grit Size Micron	Colour	Backing	Material Spec.
203mm Diam	254mm Diam	305mm Diam				
P482/8/SA	P482/10/SA	P482/12/SA	250	Green	S/Adhesive Plain	N
P482/8/P	P482/10/P	P482/12/P				
P483/8/SA	P483/10/SA	P483/12/SA	125	Black	S/Adhesive Plain	N
P483/8/P	P483/10/P	P483/12/P				
P484/8/SA	P484/10/SA	P484/12/SA	74	Red	S/Adhesive Plain	N
P484/8/P	P484/10/P	P484/12/P				
P485/8/SA	P485/10/SA	P485/12/SA	20 to 30	Yellow	S/Adhesive Plain	N
P485/8/P	P485/10/P	P485/12/P				
P486/8/SA	P486/10/SA	P486/12/SA	6 to 12	White	S/Adhesive Plain	N
P486/8/P	P486/10/P	P486/12/P				
P487/8/SA	P487/10/SA	P487/12/SA	20 to 30	Yellow/White	S/Adhesive Plain	R
P487/8/P	P487/10/P	P487/12/P				
P488/8/SA	P488/10/SA	P488/12/SA	6 to 12	Blue	S/Adhesive Plain	R
P488/8/P	P488/10/P	P488/12/P				
P489/8/SA	P489/10/SA	P489/12/SA	1 to 3	Orange	S/Adhesive Plain	R
P489/8/P	P489/10/P	P489/12/P				



Diaflex Disc

Material Specification and Recommended Dressing Stones.

(N) Denotes Nickel/Diamond:

(Reinforced with fine stainless steel wire mesh for a longer life).

This material can be dressed/conditioned using a Gesswein 150 Grit DF Stone.

Suggested stone size 6 x 3 x 150mm

S351 Gesswein stone 6 x 3 x 150mm, 150 grit each

(R) Denotes Resin/Diamond:

This material can be dressed/conditioned using a Gesswein 320 Grit DF Stone.

Suggested stone size 6 x 3 x 150mm

S352 Gesswein stone 6 x 3 x 150mm, 320 grit each



Gesswein Stone